

# SANTOPRENE® 121-73W175

## SANTOPRENE®

A soft, black, UV resistant thermoplastic vulcanizate (TPV) in the thermoplastic elastomer (TPE) family. This material combines good physical properties and chemical resistance, and is designed for thin wall or complex profile extrusion applications. This grade of Santoprene® TPV is shear-dependent and can be processed on conventional thermoplastics equipment for extrusion, thermoforming or vacuum forming. It is polyolefin based and recyclable within the manufacturing stream.

### Key Features

- UL listed: file #QMFZ2.E80017, Plastics - Component; file #QMFZ8.E80017, Plastics Certified For Canada - Component
- Recommended for applications requiring excellent flex fatigue resistance
- Excellent ozone resistance
- Designed for improved UV resistance
- Designed for extruding thin wall sections with excellent definition (down to 0.33 mm [0.013"] radius) and to maximize run length with minimal build-up of material on screen packs or narrow sections of dies

### Product information

Resin Identification	TPV	ISO 1043
Part Marking Code	>TPV<	ISO 11469

### Typical mechanical properties

Tensile stress at 100% elongation, perpendicular	3.76 MPa	ISO 37
Tensile stress at break, perpendicular	8.69 MPa	ISO 527-1/-2 or ISO 37
Elongation at break, perpendicular	460 %	ISO 527-1/-2 or ISO 37
Brittleness Temperature	-60 °C	ASTM D 746
Low temperature brittleness	-60 °C	ISO 812
Shore A hardness, 15s	78	ISO 48-4 / ISO 868
Compression set, 70 °C, 24h	34 %	ISO 815
Compression set, 125 °C, 70h	42 %	ISO 815
Tear strength, normal	27 kN/m	ISO 34-1

### Specific Application Suitability

Continuous Upper Temperature Resistance, 1000h	135 °C	SAE J2236
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### Flammability

Burning Behav. at 1.5mm nom. thickn.	HB class	IEC 60695-11-10
Thickness tested	1.5 mm	IEC 60695-11-10
UL recognition	yes	UL 94
Burning Behav. at thickness h	HB class	IEC 60695-11-10
Thickness tested	1 mm	IEC 60695-11-10
UL recognition	yes	UL 94
FMVSS Class	B	ISO 3795 (FMVSS 302)
Burning rate, Thickness 2 mm	33.7 mm/min	ISO 3795 (FMVSS 302)

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### Electrical properties

Relative permittivity, 60Hz 2.7 IEC 62631-2-1

### Physical/Other properties

Density 970 kg/m<sup>3</sup> ISO 1183

### Extrusion

Drying Temperature 82 °C  
Drying Time, Dehumidified Dryer 3 h  
Melt Temperature Range 177 - 204 °C

### Characteristics

Processing Extrusion, Sheet Extrusion, Coextrusion, Thermoforming  
Delivery form Pellets  
Special characteristics U.V. stabilised or stable to weather

### Additional information

Non Standard Data

Property Name	Condition	Value	Unit	Standard
Change in Tensile Strength	150 °C, 168h	-24.9	%	ISO 188
Change in Tensile Strain at Break	150 °C, 168h	-23.4	%	ISO 188
Change in Shore A Hardness	150 °C, 168h	1	-	ISO 188

Injection molding Holding pressure should be about 50 to 75% of the actual injection pressure. A high screw RPM (100 to 200) is recommended. Back pressure is not always needed, however, a back pressure of 0.3 to 0.7 MPa may be used to ensure a homogeneous melt and maintain a consistent shot size. A higher back pressure is normally employed when using masterbatches.

Processing Notes

### Processing Notes

Desiccant drying for 3 hours at 80 °C (180 °F) is recommended. Santoprene® TPV has a wide temperature processing window from 175 to 230 °C (350 to 450 °F) and is incompatible with acetal and PVC. Do not exceed 15% drawdown.

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### Automotive

OEM	STANDARD	ADDITIONAL INFORMATION
BAIC	BAS-492	
Bosch	N28 BN34-OX 017	
Ford	WSS-M2D380-B1	
Geely	Q/JLY J7110166C-2024	
General Motors	GMW15812P-TPV(EPDM+PP)-Type 6E	N/A
Hyundai	MS220-05 C	
Hyundai	MS220-05 P	
Hyundai	MS220-05 Type P	
IVECO	IVECO 5244	EMP70
Li Auto	Q/LiA5310057	2021 (V2)
MAN	M 3236-A-7	
Mercedes-Benz	DBL5422	
Mercedes-Benz	DBL5562	
Renault	FRM 18-27-039 /--C, No Spec, Special Part Approval, See Your CE Account Manager.	
SAIC Motor	SMTC 5 320 024	
Stellantis	55248_02 EMP70	01378_15_01942;MS-AR-100 CGV
Stellantis	B62 0300 / 61/31/U4/G1/52/213E/212M/Y1/F1 /F2/A1/P207M/K3/C1/J6/M1/Q2/R1/T07/T131/ VW 50123 Z3/L208E	01378_15_01942;MS-AR-100 CGV
VW Group	VW TL 526 41-C	
VW Group	VW TL 527 03	